



## Bostik Web Adhesives Selector

Product	Base Polymer Type	B&R M.P. (°C)	DSC M.P. (°C)	Thermosel Viscosity (cps)	Minimum Activation Temperature (°C)	Wash Resistance	Dry Clean Resistance	Elevated Temperature Resistance (°C)	Comments
PE65	Polyester	75	65	175,000@180°C	70	Fair	Poor	55	Low melt web for specialty laminates
PE75	Polyester	90	82	160,000@180°C	85	Good	Poor	77	Low melt web for textile bonding
PE85	Polyester	100	90	150,000@180°C	93	Excellent	Poor	88	Low melt web for textile bonding
PE103	Polyester	115	103	160,000@180°C	105	Excellent	Poor	100	Low melt web used in leather seat bonding
PE105	Polyester	115	105	220,000@215°C	115	Excellent	Good	105	Low melt web used in headliner production
<b>PE114</b> (*)	Polyester	131	110	150,000@215°C	121	Excellent	Good	110	Medium melt web for headliner and textile uses
PE120	Polyester	131	120	150,000@215°C	132	Excellent	Good	120	Medium melt web for headliner and textile uses
PE165	Polyester	175	165	150,000@215°C	180	Excellent	Excellent	165	High melt web for textile and automotive
PE170	Polyester	170	165	145,000@215°C	180	Excellent	Good	160	High melt web for textile and automotive
<b>PE190</b> (*)	Polyester	N/A	195	160,000@215°C	200	Excellent	Good	175	Ultra high melt web for use in engine compartment
PA115	Nylon	135	115	437,000@180°C	125	Good	Excellent	127	Headliner and textile adhesive
PA125	Nylon	140	115	875,000@180°C	125	Good	Excellent	127	High viscosity version of PA115
PA145	Nylon	151	145	375,000@180°C	150	Fair	Excellent	140	Textile bonding. Good chemical resistance
PO90	Olefin	105	n/a	275,000@180°C	88	Fair	Poor	83	Olefin foam bonding web
PO104	Olefin	110	n/a	150,000@180°C	115	Good	Poor	85	Low cost general purpose olefin web

(\*) - Product is under Developmental Status. Limited samples are available